

#### General

Tongyi Power has over 15 years of experience in manufacturing FRP Rod (fiberglass reinforced polymer rod) and has been exporting them to many clients worldwide.

FRP Rods produced by our company has applied the **pultrusion process technology**, of which high-quality raw materials of reinforced glass fibers and epoxy resin are used.

Our FRP Threaded Rods are designed and produced on the basis of FRP Rods by precise threading, mainly for applications of electrical and power industries with a variety of cross section diameters ranging from 6mm to 110mm at any length at option.

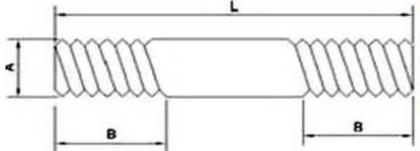
# **Applications**

Mainly for **power and electrical** industries, such as composite/polymer insulators, cable tray, insulation rod, arrestor, power transformer and resistor, switchgear; tap changers, Cryogenic insulation, underwater conditions, electrical equipments and so on.

Besides, our pultruded FRP Threaded Rod could also be used in other various industries where insulation, resistance to stress, weathering and corrosive atmospheres

## **Properties**

The FRP Threaded Rod has performances and properties as same as the fiberglass



- L: Length MM Customized length is available
- A: Diameter MM Φ Ranges from 6mm - 110mm
- B: Thread Length-MM Customized length, threads at any side of the rod are available

## **Product Specification**

| Diameter-mm (A) | Kg/Mtr | Diameter-mm (A) | Kg/Mtr | Diameter-mm (A) | Kg/Mtr |
|-----------------|--------|-----------------|--------|-----------------|--------|
| 6               | 0.060  | 22              | 0.805  | 40              | 2.660  |
| 8               | 0.116  | 24              | 0.960  | 45              | 3.370  |
| 10              | 0.176  | 25              | 1.040  | 48              | 3.830  |
| 12              | 0.240  | 28              | 1.305  | 50              | 4.160  |
| 16              | 0.430  | 30              | 1.500  | 53              | 4.670  |
| 17              | 0.481  | 32              | 1.728  | 60              | 5.990  |
| 17.48           | 0.508  | 34              | 1.920  | 63              | 6.605  |
| 18              | 0.540  | 35              | 2.040  | 70              | 8.150  |
| 19              | 0.600  | 36              | 2.160  | 80              | 10.650 |
| 20              | 0.670  | 38              | 2.400  | 90              | 13.480 |

Note: Custom diameter and length according to the drawing are available upon request.

Add: Donglian Village, Xietang Town, Shangyu City, Zhejiang Province, P.R. China

T e l: +86-575-82072584/6413/1068/1158 Fax: +86-575-82078631 E-mail: tongyi@zjtongyi.com; zjtongyi@yeah.net http://www.zjtongyi.com





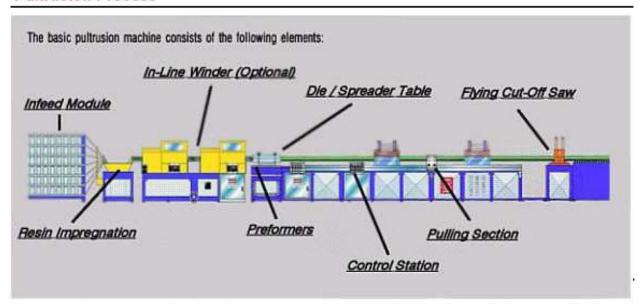
### **Technical Data**

| No. | Item   | Unit              | Values            | Standard   | <b>Evaluation</b> |
|-----|--|-------------------|-------------------|------------|-------------------|
| 1   | Density (20±2°C)                                   | g/cm <sup>3</sup> | ≥2.1              | ASTM D 792 | Pass              |
| 2   | Water Absorption Rate                              | %                 | ≤0.05             | ASTM D 570 | Pass              |
| 3   | Tensile Strength                                   | Мра               | 1420              | ASTM D 638 | Pass              |
| 4   | Bending Strength                                   | Мра               | 900               | ASTM D 790 | Pass              |
| 5   | Torsional strength                                 | N/mm <sup>2</sup> | ≥90               | ASTM D4923 | Pass              |
| 6   | Thermal Bending Strength                           | Мра               | ≥300              | ASTM D 790 | Pass              |
| 7   | Dye Penetration Test                               | min               | ≥15               | ASTM D5117 | Pass              |
| 8   | Volume Resistivity<br>(140°C,96h)                  | Ω·m               | ≥10 <sup>10</sup> | ASTM D 257 | Pass              |
| 9   | Water Diffusion Test<br>(0.1% NaCl,100h,12kv,1min) | mA                | <0.03             | IEC 1109   | Pass              |
| 10  | Lightning Impulse<br>Withstand Voltage (100kv)     | times             | ≥5                | ASTM D 149 | Pass              |
| 11  | D.C. Breakdown Voltage                             | kv                | ≥50               | ASTM D 149 | Pass              |
| 12  | Heat deflection temperature                        | $^{\circ}$ C      | ≥135              | ASTM D 648 | Pass              |
| 13  | Glass Fiber Content                                | %                 | 70-80             | ASTM D2584 | Pass              |

Above results are tested from diameter 18mm sample rods.

Standards: in strict accordance with relevant ASTM, IEC, GB/T and Enterprise Standards

#### **Pultrusion Process**



For more knowledge of pultrusion process, please read our online articles accordingly.

FRP Rod | ECR Rod | FRP Tube | FRP Rebar | FRP Thread | FRP Profile

Add: Donglian Village, Xietang Town, Shangyu City, Zhejiang Province,P.R.China Tel: +86-575-82072584/6413/1068/1158 Fax: +86-575-82078631

E-mail: tongyi@zjtongyi.com; zjtongyi@yeah.net

http://www.zjtongyi.com

